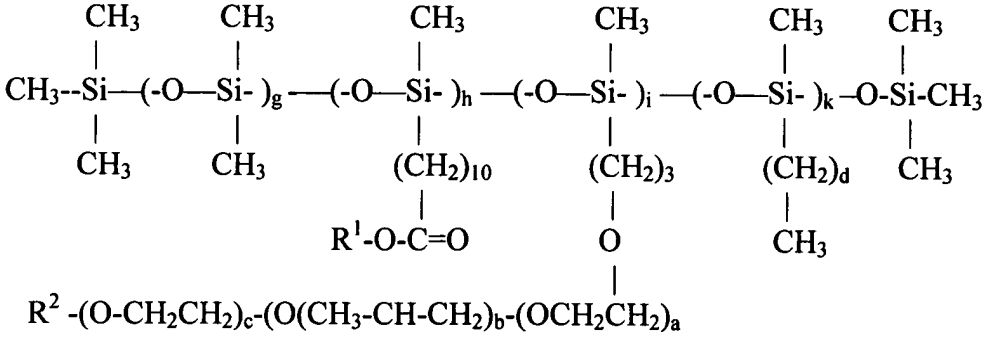
Claims

1. A silicone vitamin ester conforming to the following structure;



wherein;

a. b and c are independently integers ranging from 0 to 20;

d is an integer ranging from 5 to 33.

e is 0 or 1;

f is an integer ranging from 2 to 12;

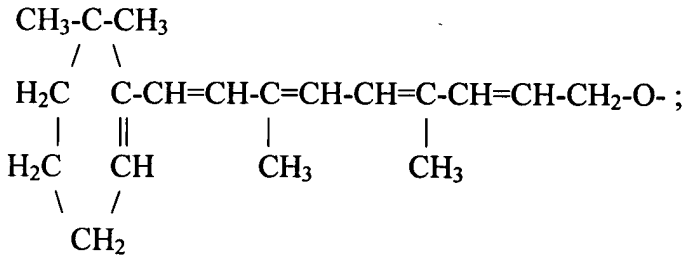
g is an integer ranging from 0 to 1,000

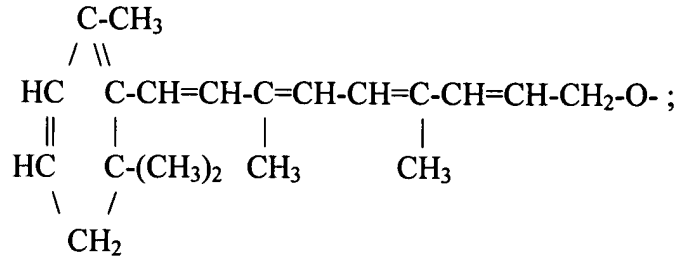
h is an integer ranging from 1 to 20;

i is an integer ranging from 0 to 20;

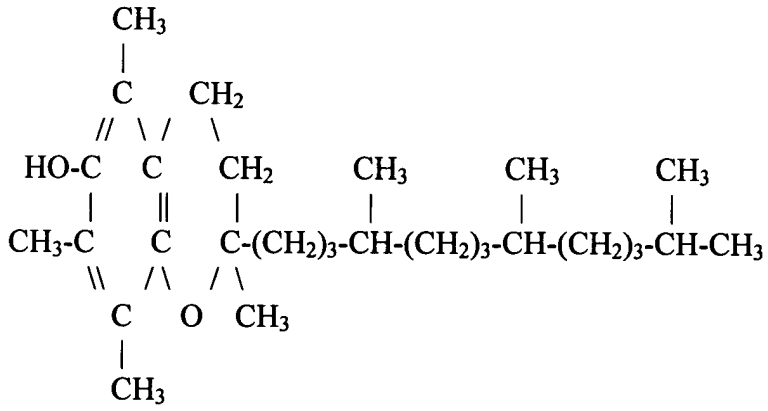
k is an integer ranging from 0 to 20;

R^1 is selected from the group consisting of



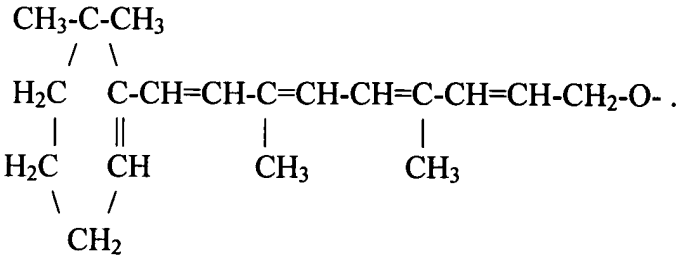


and

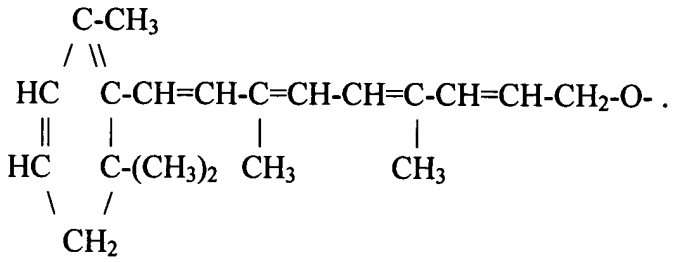


R^2 is H or CH_3.

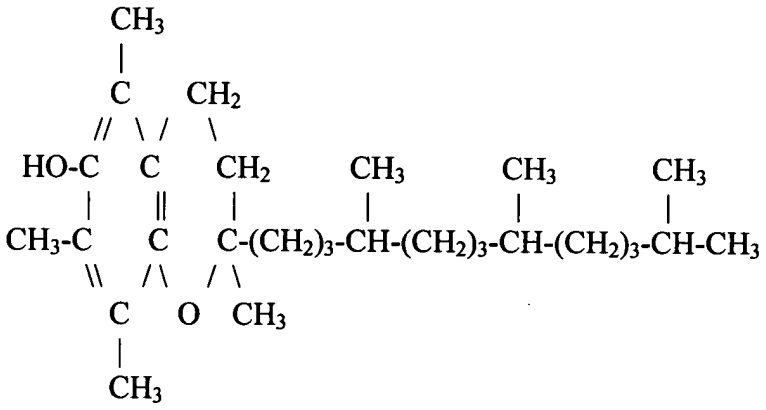
2. A silicone ester of claim 1 wherein R^1 is



3. A silicone ester of claim 1 wherein R^1 is



4. A silicone ester of claim 1 wherein R^1 is



5. A silicone ester of claim 2 wherein i and k are each 0.

6. A silicone ester of claim 2 wherein i is 0.

7. A silicone ester of claim 2 wherein k is 0.

8. A silicone ester of claim 2 wherein i and k range between 1 and 20.

9. A silicone ester of claim 3 wherein i and k are each 0.

10. A silicone ester of claim 3 wherein i is 0.

11. A silicone ester of claim 3 wherein k is 0.

12. A silicone ester of claim 3 wherein i and k range between 1 and 20.

13. A silicone ester of claim 4 wherein i and k are each 0.

14. A silicone ester of claim 4 wherein i is 0.

15. A silicone ester of claim 4 wherein k is 0.

16. A silicone ester of claim 4 wherein i and k range between 1 and 20.